



PSR JOINT SEAL TECHNICAL DATA SHEET

DESCRIPTION PSR Joint Seal P is a pourable two part polyurethane modified epoxy jointing compound designed specifically to provide excellent chemical resistance and durability together with a high degree of flexibility.

COMPOSITION Two part coloured polyurethane modified epoxy resin.

APPEARANCE PSR Joint Seal is available in the standard range of PSR colours and has a smooth finish.

DURABILITY PSR Joint Seal exhibits the highest order of abrasion resistance and will withstand heavy trucking.

THICKNESS PSR Joint Seal may be applied up to 50mm thickness and will not contract during cure. Although PSR Joint Seal is solvent free, large volumes do generate heat during cure and contraction could occur. Please consult our technical department if in doubt.

TYPICAL INSTALLATIONS PSR Joint Seal is suitable for filling joints in concrete subject to heavy industrial use. It is particularly suitable for sawn joints in long strip flooring and larger concrete pours. PSR Joint Seal is not only suitable for expansion jointing in PSR resin flooring where needed, but has been tested and proven suitable for use with other manufacturers heavy duty polyurethane and epoxy resin flooring, where it is important that the special properties of the flooring are not diminished where expansion jointing is necessary.

SUBSTRATES PSR Joint Seal will adhere well to concrete, grano, asphalt, epoxy, polyurethane, polymer modified floor and wall finishes.

JOINT PREPARATION When necessary, a firm backing should be used in joints over 12mm wide. Joint fillers must be well compacted. The joint must be dry, sound and free from laitance, old mastic, bituminous joint filler residues, dust or any loose matter. All residual dust from joint cutting should be completely removed.

PRIMING Apply a liberal coating of Pumaprime S.F to the walls of the joint using a stiff brush or similar. ENSURE that a debonding film is applied to the base of the joint prior to installation of PSR Joint Seal.

MIXING Add the full contents of the hardener container to the full contents of the resin container and mix thoroughly with a slow speed electric paddle drill until an even consistency throughout. Do not mix with high speed drills which will result in air entrainment.

APPLICATION TECHNIQUE Pour the mixed PSR Joint Seal into the joint to the level of the surrounding floor. In order to obtain a straight edge joint, the edges may be masked using a self-adhesive tape. Remove masking tape before initial cure. It may be necessary to top up the level of the joint as time will be required for the material to flow into and fill an irregular joint.

COVERAGE RATES PSR Joint Seal P is supplied in 5kg (4.8 litre units) (4800 cc) Calculate volume required as follows:- Length in metre x Depth in mm x Width in mm = Volume in c.c. e.g. 1 metre length x 20mm depth x 10mm width = 200c.c. Thus 1 x 5kg unit of PSR Joint Seal would be sufficient for approximately 24 lin. Metres of joint at this cross section.

CURE SCHEDULE Pot Life at 20° C - 50-70 mins
Recommended Application Temperature - +5°C to +30°C
Service Temperature Range - -10°C to + 85°C Initial Cure (Traffic) at 20° C - 24 hours Initial Cure (Traffic) at 10° C - 48 hours Full cure (Chemical Attack) at 20° C - 5-7 days

CHEMICAL RESISTANCE PSR Joint Seal exhibits excellent chemical resistance. Please refer to technical data "Chemical Resistance (FX) Flexible Epoxy".

COLOURS AVAILABLE Available in full PSR colour range.

TECHNICAL DATA Tensile strength to BS2782 - 23N/cm² %
Elongation at break to BS2782 - 70-90% Tear Strength to BS2782 - 840N/m Shore 'D' Hardness - 40-50 25%
Modulus of compression - 8N/mm² typical Compression set at 25% - 3% after 24 hrs In service accommodation - 15-20%

HEALTH AND SAFETY Please read technical data sheet reference TD103 and specific health and safety data for this product provided in compliance with the requirements of EC Directive 91/155.

STORAGE, MIXING & APPLICATION The storage, mixing and application conditions can affect the quality of the finish produced. Please read technical data sheet reference TD104. For further details, a free survey, specification or quotation please contact PSR INDUSTRIAL FLOORING LTD on 01226 382864.

